Some feature and options shown may not apply to your specific seat. Contact your customer service representative for details.
Armrest Adjustment
Rotate control knob to set desired angle of the armrest.

Seat Cushion Assembly Replacement Options

3-Position Seat Tilt Adjustment
Lift handle upward and move the seat cushion to the desired position.

Suspension (Ride) Adjustment
Push forward on gray rocker switch on control housing to inflate & raise suspension. To deflate and lower suspension, push rearward on the same gray switch.

Seat Extension Adjustment
Rotate handle upward to disengage. Move seat cushion to desired position and release lever. (3) positions available.

Slide Adjustment
Lift handle to adjust seat to desired fore-aft position.

Isolation Adjustment
Position handle to the left to allow isolation movement. Position handle to the right to lock-out isolation movement.

Back Cushion Assembly Replacement Options

Backrest Adjustment
Pull upward on the recliner handle. Move the backrest to the desired position and release lever.

Lumbar Adjustment

Suspension and Slide Replacement Options

Skirt Replacement Options

Mounting Replacement Options

Some features and options shown may not apply to your specific seat. Contact your customer service representative for details.
Lumbar Replacement Options
Mechanical lumbar assemblies are not available for individual service. Contact your customer service representative for back cushion assembly options.

- S20363.901 Single Chamber Air Lumbar
  2-valve control application

- S20501.901 Quad Chamber Air Lumbar
  3-valve control application

Air Control Housing Assembly Replacement Options
Includes housing, valves and air line.

- SA18120.901 Control Housing Assembly
  1-valve

- SA18122.901 Control Housing Assembly
  3-valve

- SA18121.901 Control Housing Assembly
  2-valve

Back and Seat Foam Replacement Options
Contact customer service at 800-553-3013 for back and seat cushion assembly option.
SEAT TOP REPLACEMENT OPTIONS AND FEATURES

35 Series

Complete Back Cushion and Seat Cushion Assemblies
These items are seat specific. Contact your customer service representative for a complete list of features, colors, styles, and materials available.

Mechanical Lumbar Handle Replacement Kit
SA10583

Back and Seat Cover Options
Back and Seat Foam Options
Air Control Housing Options

Preventive Maintenance Tip
To clean the cushions: use an automotive upholstery cleaner.

4-Position Backtilt Replacement Kit
SA18194

Back and Seat Cover Options
Air Lumbar Options
Air Control Housing Options

Recline Stop
If clearance allows full back recline, hardware may be removed.

70 Series

Elite 80 Series

Back and Seat Cover Options
Back and Seat Foam Options
Air Control Housing Options

3-Position Seat Tilt Replacement Kit
SA18131.901
(Includes mounting hardware)

Complete Back Cushion and Seat Cushion Assemblies
These items are seat specific. Contact your customer service representative for a complete list of features, colors, styles, and materials available.

Back and Seat Cover Options
Back and Seat Foam Options
Air Control Housing Options

S20587901
Recliner Replacement Kit
(Includes mounting hardware)
ATLAS SUSPENSION REPLACEMENT PARTS LIST

**Bearing Shaft Service Kit-S5714-901**

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<td>Nut, Hex, 3/8-16 UNC</td>
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**Bearing Shaft (Toggle-Link) Service Kit-SA18130-901**

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**Bumper/Roller Service Kit-SA18195**

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**Shock Absorber Service Kit-SA18193**

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<td>1</td>
<td>Bearing, Sleeve Upper Shock</td>
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<td>6</td>
<td>Pin, Shock</td>
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<td>Washer, Flat</td>
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**Tether Bar Service Kit-SA12059**

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<td>2</td>
<td>Bolt, Hex HD, 3/8-16 UNC x .75 LG</td>
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<td>5</td>
<td>Nut, Hex, 3/8-16 UNC</td>
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</tbody>
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**SUSPENSION REPLACEMENT OPTIONS**
Includes base suspension, slides, & tether bar.

**SA18057.901** ATLAS SUSPENSION W/ SLIDE–ISOLATOR

**SA18064.901** ATLAS SUSPENSION W/ LOCKING SLIDE

**SLIDE REPLACEMENT OPTIONS**
Includes mounting hardware.

**SA18197** SLIDE–ISOLATOR KIT

**SA18196** LOCKING SLIDE KIT

**MULTIPLATE ATTACHMENTS REPLACEMENT OPTIONS**
All mounting hardware included.

**SA18056.901** 3-POSITION SEAT EXTENSION REPLACEMENT KIT

**SA18073.901** RECLINER COVER REPLACEMENT KIT

**SUSPENSION COVERS AND MOUNTING REPLACEMENT OPTIONS**
All mounting hardware included.

**S20440 901–4” (STD)**

**S20459 901–3”** RISER KITS

**SA18151-2X2.901** VINYL SKIRT KIT

**PREVENTIVE MAINTENANCE**
Lubricate suspension linkage bearings with a light oil every 30,000 miles.
ATLAS SUSPENSION REPLACEMENT PARTS LIST

CAUTION
Before performing maintenance on suspension, ALWAYS block suspension in maximum height position and remove all air from air spring.

Preventive Maintenance
Lubricate slides every 30,000 miles: Adjust sear rearward until it stops, apply a good quality grease to the lower front slide rails. Move the seat forward until it stops, and grease the lower rear slide rails. Move the seat forward and rearward to the stops several times to distribute the lubrication.

Preventive Maintenance
Lubricate suspension linkage bearings with a light oil every 30,000 miles.

Pipe threads on fitting to be turned finger tight, plus (1) additional turn.